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FIG. 1A

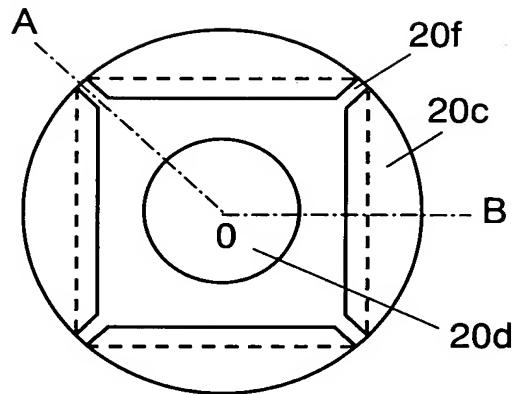


FIG. 1B

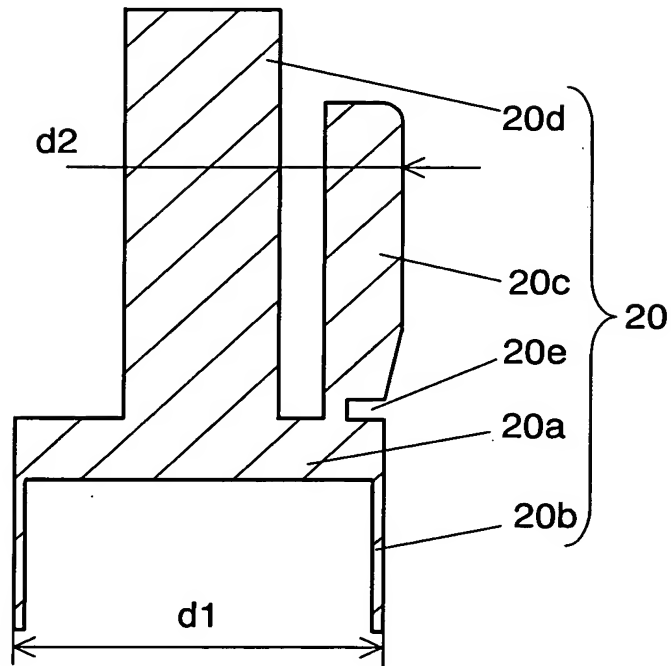
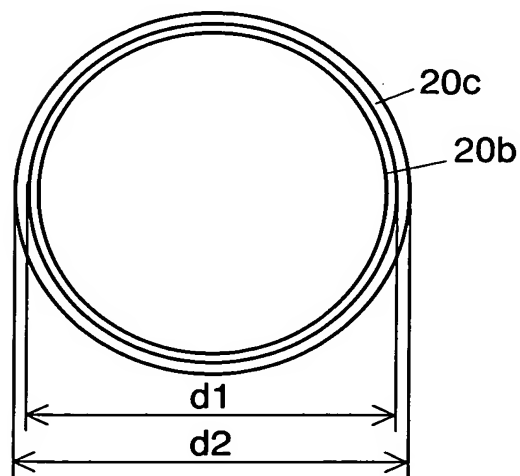


FIG. 1C



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FIG. 2A

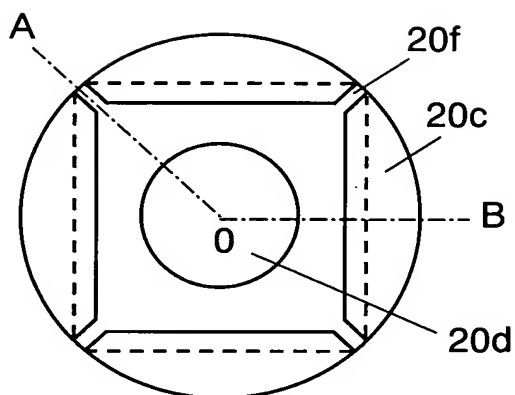


FIG. 2B

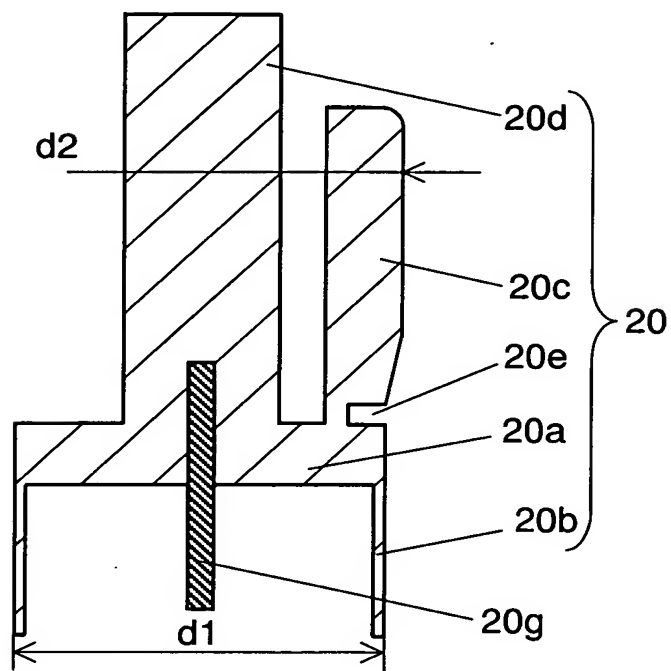
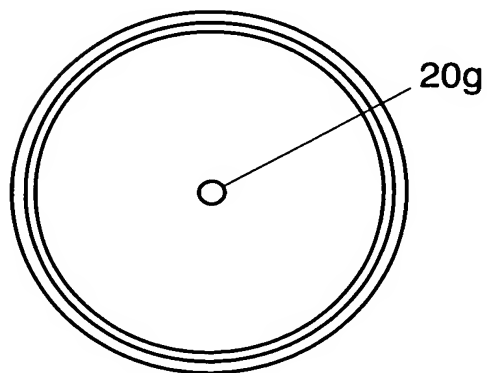
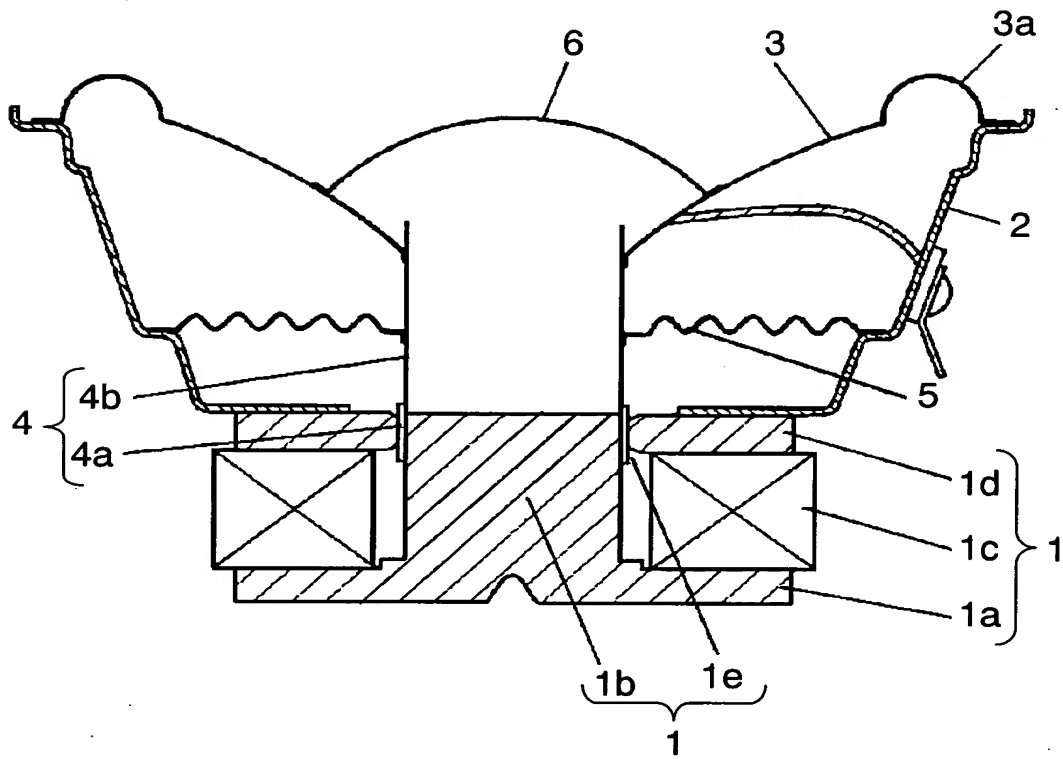


FIG. 2C



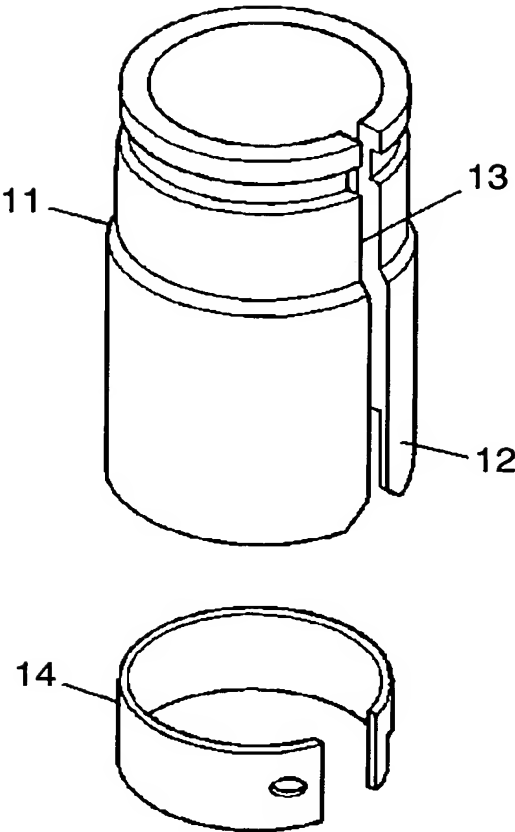
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FIG. 3



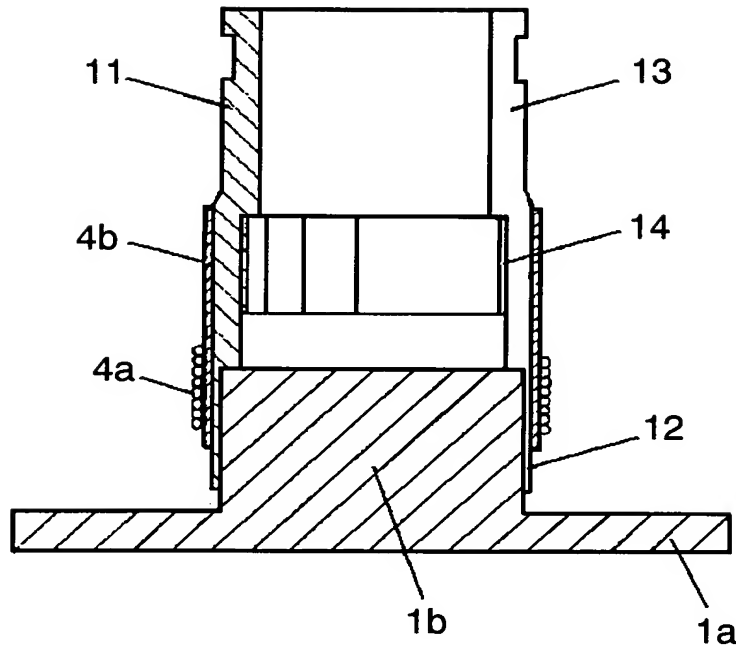
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FIG. 4



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FIG. 5



## Reference numerals in the drawings

- 1      Magnetic circuit
- 1a     Lower plate
- 1b     Center pole
- 1e     Magnetic gap
- 2      Frame
- 3      Diaphragm
- 20     Voice coil insertion jig
- 20a    Base
- 20b    Insertion part
- 20c    Moving piece
- 20d    Central boss
- 20e, 20f   Slit
- 20g    Center pin